



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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D5565-3
Job Sheet 182753

Accounting Job RD17-1054-01



Part No: D5565-3

Job Qty: 1 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: R+D

Description:

MAKE D5565-3 Rev B as per ECN 18-777 S40 18-03-31
Note: D5565 REV:B PRELIM IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG
REV:A-PRELIM DD VERF:JFS IPP REV:C 18/07/31 AS PER DWG REV:B JFS VERIFIED BY:DP

Ship Via:

POSITIVE RECALL

EFFECTIVE _____ AUTH _____

RELEASED _____ Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Waterjet2		<i>SC 18.09.01</i>
110	Waterjet	1 pcs	9/7/18	9/7/18	0.00	0.10	Waterjet1		<i>SC 18.09.01</i>
120	QC	1 pcs	9/7/18	9/7/18	0.00	0.00	QC2		<i>SC 18.09.01</i>
130	QC	1 pcs	9/7/18	9/7/18	0.00	0.00	QC8		<i>38</i>
140	Brake NC	1 pcs	9/7/18	9/7/18	0.00	0.10	Brake NC 1		<i>38 DAS</i>
150	QC	1 pcs	9/7/18	9/7/18	0.00	0.00	QC5		<i>38</i>
160	Packaging	1 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3		<i>9-89</i>
170	QC21-SA	1 Ea	9/7/18	9/7/18	0.00	0.00	QC21		<i>18.09.05</i>

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 160 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.5900 sf (.59 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	253	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐		Engineering ☐ Quality ☐ Other ☐																																																																																																																																																	
Date : _____		Step #: _____								MRB (QSI042) Approval																																																																																																																																																	
Dart Aerospace Ltd. 12710 Aberdeen Street Hawkebury, ON L6A 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com Description Work Order Deviation Disposition						Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																																																																					
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